



Formulation

Vinyl Acrylic (PVDC) Rust Converter HALOX® RC-980

Grind	% Wt./Wt.	Class	Supplier
Deionized water	13.63		
Add the following in the order listed while mixing			
HALOX® RC-980	4	Rust converter	ICL
Aerosil R972	0.6	Rheology modifier	Evonik
Surfynol 104 A	1.25	Surfactant	Evonik
Cimbar UF	24.2	Extender	Cimbar
Kelzan S	0.29	Rheology modifier	CP Kelco
Adjust resin pH to 3.0 to 4.0 before adding			
Haloflex 202	56.03	Resin	DSM
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	59.88	Density lbs./gal.	12.24
% Solids/Vol.	8.27	KU Visc. @ R.T.	55-65
VOC g/l	32.04		

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